

Work Order ID 58064

Thursday, April 22, 2010 1:45:16 PM



SHIP FRIDAY

30/4/2010

Page 1

Item ID: D350-607-441

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket

Stop



Start Date: 4/23/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 4/30/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-4-22

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-2

B

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD350-607-441 CHG001

81040130

JA for BG 10/04/29

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10/4/29 @

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

81040130

(70)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 4/30/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-441								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/4/30 (1)

10/04/30

MF
10-4-30

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Picklist Print

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Work Order ID: 58064

Parent Item: D350-607-441

Parent Item Name: Heli-Utility-Basket

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Date: 4/23/2010

Required Date: 4/30/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D350-607-411		Manufactured	No			110	Each	0.0000	1.0000			
Quick Release Basket Mounting Installation		Manufactured	No			110	Each	2.0000	1.0000			
Basket Installation Stud Assembly, Lower												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

st507

2

57269

2

D3911-043

Manufactured No

110

Each

2.0000

1.0000

Aft Eyebolt Receiver Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

st507

2

57703

2

D3912-041

Manufactured No

110

Each

2.0000

1.0000

Eyebolt Receiver Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST096

2

57271

2

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Required Date: 4/30/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4030-041 Long Basket Assembly (350)		Manufactured	No			110	Each	0.0000	1.0000			
D4085-1 Placard, Instructions		Manufactured	No			110	Each	15.0000	1.0000			

Warehouse Location

Loc Qty Loc Code

Main Warehouse

ENG

4

57475

4

Main Warehouse

ST112

11

57812

11

AN4-13A

Purchased

No

110

Each

97.0000

6.0000

Bolt

Warehouse Location

Loc Qty Loc Code

Main Warehouse

ST357

97

114181

6

114330

34

114416

50

4828

7

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Shop Packet Print

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Start Date: 4/23/2010

Required Date: 4/30/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			110	Each	1,388.000	6.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST139

2

111827

2

Main Warehouse

ST300

886

113422

112

114108

766

9063

8

Main Warehouse

ST463

500

114416

500

NAS1149F0432P

Purchased

No

110

Each

306.0000 12.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST275

306

110098

9

112940

97

114405

200

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	PART NUMBER	DESCRIPTION
X					D350-607-441	HELI-UTILITY-BASKET
	X				D350-607-443	HELI-UTILITY-BASKET
		X			D350-607-445	HELI-UTILITY-BASKET
			X		D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
				1	D3908-041	AFT X-TUBE LUG ASSY
				1	D3909-041	FWD X-TUBE LUG ASSY
				4	D3910-3	X-TUBE LUG
	1	1	1		D3911-041	BASKET INSTL STUD ASSY (LOWER)
	1	1	1		D3911-043	AFT EYEBOLT RECEIVER ASSY
	1	1	1		D3912-041	EYEBOLT RECEIVER ASSY
				8	D3984-030	RUBBER EXTRUSION, X- TUBE
					D4030-041	LONG BASKET ASSY
	1				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1			D4032-041	SHORT BASKET ASSY
			1		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
	1	1	1		D4085-1	PLACARD-INSTRUCTIONS
6	6	6	6		AN4-13A	BOLT
				16	AN4-14A	BOLT
6	6	6	6	16	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	NAS1149F0432P	WASHER

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